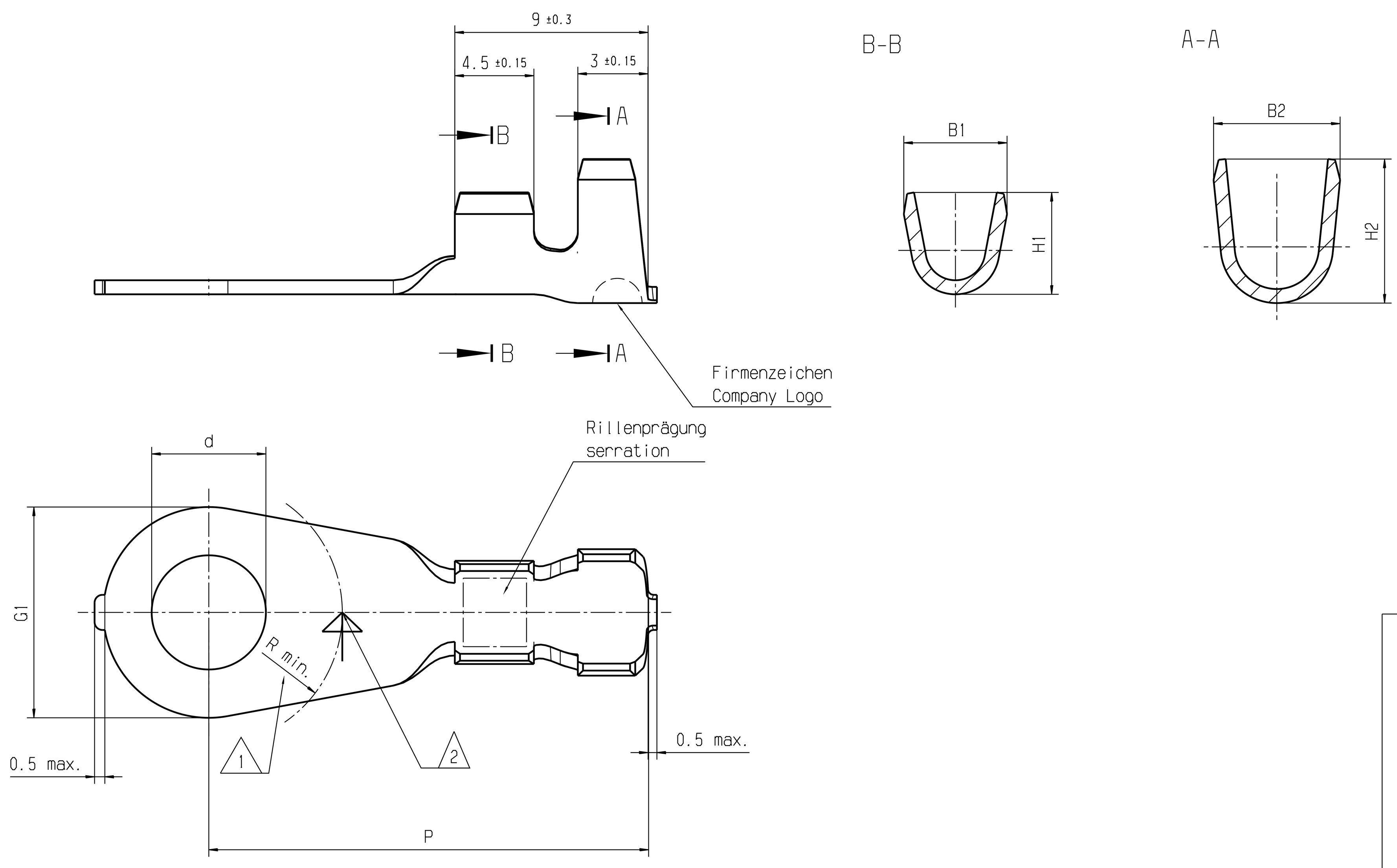
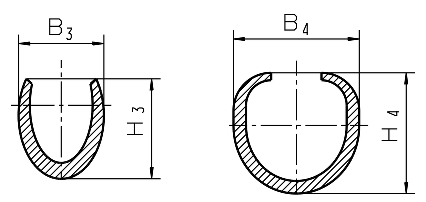
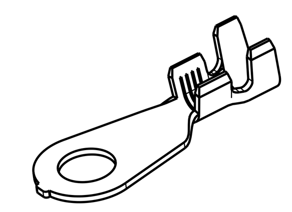
REV.	ZONE	DESCRIPTION	CS/REL NO.	DATE	DESIGNED	CHECKED
1		first release		2018/05/22	Bal	Kom
2		See T&C Change Report No. 35722		2018/08/20	Bal	Kom
3	---	CHANGE REPORT D00482622 REV. 3	---	2023/09/21	PLACZKO	KOMORNICZAK







Pre-rolled single Parts for Hand Tool

Pre-rolled Single Parts: LEAR SEM Part Number	Pre-rolled Single Parts: CS Part Number	made of: LEAR SEM Part Number	made of: CS Part Number	Crimp Dimensions: H3 +/-0,2	Crimp Dimensions: B3 +/-0,2	Crimp Dimensions: H4 +/-0,2	Crimp Dimensions: B4 +/-0,2
E01839200	45221 212 179	320151FBB	25221 212 179	4,1	3,9	5	5
3201515T3	45219 212 179	320151FAR	25219 212 179	4,1	3,95	5	4,95
E01788000	45209 212 179	320151F89	25209 212 179	3	3,1	4,35	4,1
3201515S5	45207 212 179	3201513M3	25207 212 179	3	3,1	4,35	4,1

Wire size Range [mm²]	for Thread Diameter	LEAR SEM Part Number	CS Part Number	Delivery condition	Material	Surface	H1 +/-0,2	B1	H2 +/-0,2	B2	P	G1	d	Rmin.
							Crimp Dimensions				Other Dimensions			
1,5-2,5	M8	E02515600	25221 000 000	end to end	CuFeP	Sn8	4,3	4+0,2	5,5	5,5+0,2	21-0,3	14-0,27	8,4+0,22	---
		E01838700	25221 122 009		CuZn	without surface treatment								
		E17045800	25221 122 011		CuZn	Sn3								
		320150261	25221 122 014		CuZn	Sn12								
		E01838800	25221 122 323		CuZn	Sn12, with intermediate surface layer								
		320151442	25221 123 009		CuZn	without surface treatment								
		320270309	25221 123 011		CuZn	Sn3								
		320270804	25221 123 014		CuZn	Sn12								
		320151FBB	25221 212 179		CuSn	frSn3+3								
		E01839000	25221 213 009		CuSn	without surface treatment								
		320272206	25221 213 011		CuSn	Sn3								
		320151459	25221 214 009		CuSn	without surface treatment								
		E17045700	25221 214 321		CuSn	without surface treatment,with intermediate paper layer								
		3201515P4	05221 123 003	loose piece	CuZn	degreased								
		320151FCQ	05221 123 011		CuZn	Sn3								
		E01839100	05221 123 014		CuZn	Sn12								
		E17045000	05221 213 011		CuSn	Sn3								
	M6	E17044800	25219 122 009	end to end	CuZn	without surface treatment					22-1,5	12-0.27	6,5+0,22	7,5
		320251325	25219 122 011		CuZn	Sn3								
		320272156	25219 122 014		CuZn	Sn12								
		E01820800	25219 122 321		CuZn	without surface treatment, with intermediate paper layer								
		E01822200	25219 122 323		CuZn	Sn12, with intermediate surface layer								
		320151418	25219 123 009		CuZn	without surface treatment								
		320270283	25219 123 011		CuZn	Sn3								
		320271133	25219 123 014		CuZn	Sn12								
		E01822400	25219 123 321		CuZn	without surface treatment, with intermediate paper layer								
		320151426	25219 123 322		CuZn	Sn3, with intermediate paper layer								
		E01823000	25219 201 011		CuSn	Sn3								
		320151FAR	25219 212 179		CuSn	frSn3+3								
		320272040	25219 213 004		CuSn	without surface treatment								
		320290471	25219 213 011		CuSn	Sn3								
		E17044700	25219 213 178		CuSn	FrSn2+2								
		320151FAN	25219 213 320		CuSn	without surface treatment, with intermediate surface layer								
		320151434	25219 213 322		CuSn	Sn3, with intermediate paper layer								
		E01823300	25219 411 031		Steel	Ni3		4-0,4		5,5-0,5				
		E01823500	05219 123 003	loose piece	CuZn	degreased		4+0,2		5,5+0,2				
		320151FCK	05219 123 011		CuZn	Sn3								
		E17044600	05219 123 014		CuZn	Sn12								
		E01824700	05219 213 004		CuSn	without surface treatment								
		E01829400	05219 213 011		CuSn	Sn3								
		E01829500	05219 411 031		Steel	Ni3		4-0,4		5,5-0,5				
0,5-1	M8	E01784800	25209 122 009	end to end	CuZn	without surface treatment	3,4	3,2+0,2	4,8	4,5+0,2	21-1,5	14-0,27	8,4+0,22	10
		E01784900	25209 122 011		CuZn	Sn3								
		320270119	25209 122 014		CuZn	Sn12								
		320151F9Y	25209 123 009		CuZn	without surface treatment								
		E35652000	---		CuZn	Sn3							8+0,1	
		3202505N8	25209 123 011		CuZn	Sn3							8,4+0,22	
		E01785000	25209 123 014		CuZn	Sn12								
		320151F89	25209 212 179		CuSn	frSn3+3								
		3201513P6	25209 213 009		CuSn	without surface treatment								
		320272560	25209 213 011		CuSn	Sn3								
		E01787700	05209 123 001	loose piece	CuZn	degreased								
		E01787800	05209 123 009		CuZn	without surface treatment								
		E01787900	05209 123 011		CuZn	Sn3								
		E17044500	05209 123 014		CuZn	Sn12								
	M6	320271836	25207 122 011	end to end	CuZn	Sn3					22-1,5	12-0,27	6,5+0,22	7,5
		3201512Z3	25207 122 009		CuZn	without surface treatment								
		320255334	25207 122 014		CuZn	Sn12								
		3202650R3	25207 122 323		CuZn	Sn12, with intermediate surface layer								
		320103260	25207 123 009		CuZn	without surface treatment								
		E35651700	---		CuZn	Sn3							6+0,1	
		320253503	25207 123 011		CuZn	Sn3							6,5+0,22	
		320270788	25207 123 014		CuZn	Sn12								
		3201513L5	25207 123 322		CuZn	Sn3, with intermediate paper layer								
		E01776100	25207 201 011		CuSn	Sn3								
		3201513M3	25207 212 179		CuSn	frSn3+3								
		320264195	25207 213 004		CuSn	without surface treatment								
		320290455	25207 213 011		CuSn	Sn3								
		320151FAH	25207 213 320		CuSn	without surface treatment, with intermediate surface layer								
		3201513N0	25207 213 322		CuSn	Sn3, with intermediate paper layer								
		E01776300	25207 411 131		Steel	Ni3		3,2 -0,3		4,5-0,4				
		E01779600	05207 123 003	loose piece	CuZn	degreased		3,2+0,2		4,5+0,2				
		320151FCN	05207 123 011		CuZn	Sn3								
		E01779700	05207 123 014		CuZn	Sn12								
		E01779900	05207 213 004		CuSn	without surface treatment								
		E01780000	05207 213 011		CuSn	Sn3								

Bemerkungen / REMARKS

Materialdicke (t=0.6)
MATERIAL THICKNESS...

Längstransport Tr. 30
LONGITUDINAL FEED ...

1 Auflagefläche in diesem Bereich eben
SCREWING AREA FLAT

2 Messstelle für Schichtdickenmessung
MEASAURING POINT FOR PLATING THICKNESS

(X.X) = Informatives Hilfsmaß / INFORMATIVE AUXILIARY DIMENSIONS

ZULAESSIGE LAGERBEDINGUNGEN FUER LEAR CS-PRODUKTE GEMAESS V/8023/06/R
PERMISSIBLE STORAGE CONDITIONS FOR LEAR CS-PRODUCTS IN ACCORDANCE TO...

GENERAL TOLERANCES ~~DIN 16901 -~~ ISO 2768 - m K	THE ENGLISH TRANSLATION IS BELIEVED TO BE ACCURATE. IN CASE OF DISCREPANCIES THE GERMAN VERSION SHALL GOVERN.	CS DRAWING NUMBER 20856
ANGLE PROJECTION EU	MATERIAL: SEE TABLE FINISH / SURFACE: SEE TABLE COLOR: ---	WEIGHT CAD: --- [g] / VOLUME CAD: --- [mm³]
SCALE: no scale START DATE: 2018/05/16		Lear Corporation GmbH Schlosserstraße 4 42899 Remscheid Germany
DRAWN: Bal APPROVERS: VESPER DRW FILE NAME: 20856-______CG-__00103	TITLE MISCELLANEOUS / CROSS CARLINE WRG TERM EYELET (Ring Eyelet, M6 + M8) CAD DIRECTORY / CAD LOCATION: K-AUTOMOT/LAGER-20 MODEL FILE NAME: ---	
LAST UPDATE 2023/09/21	SEM DOCUMENT ID / DRAWING NUMBER REV. D00482622 – 3	SHEET 1 OF 1 TYPE CG