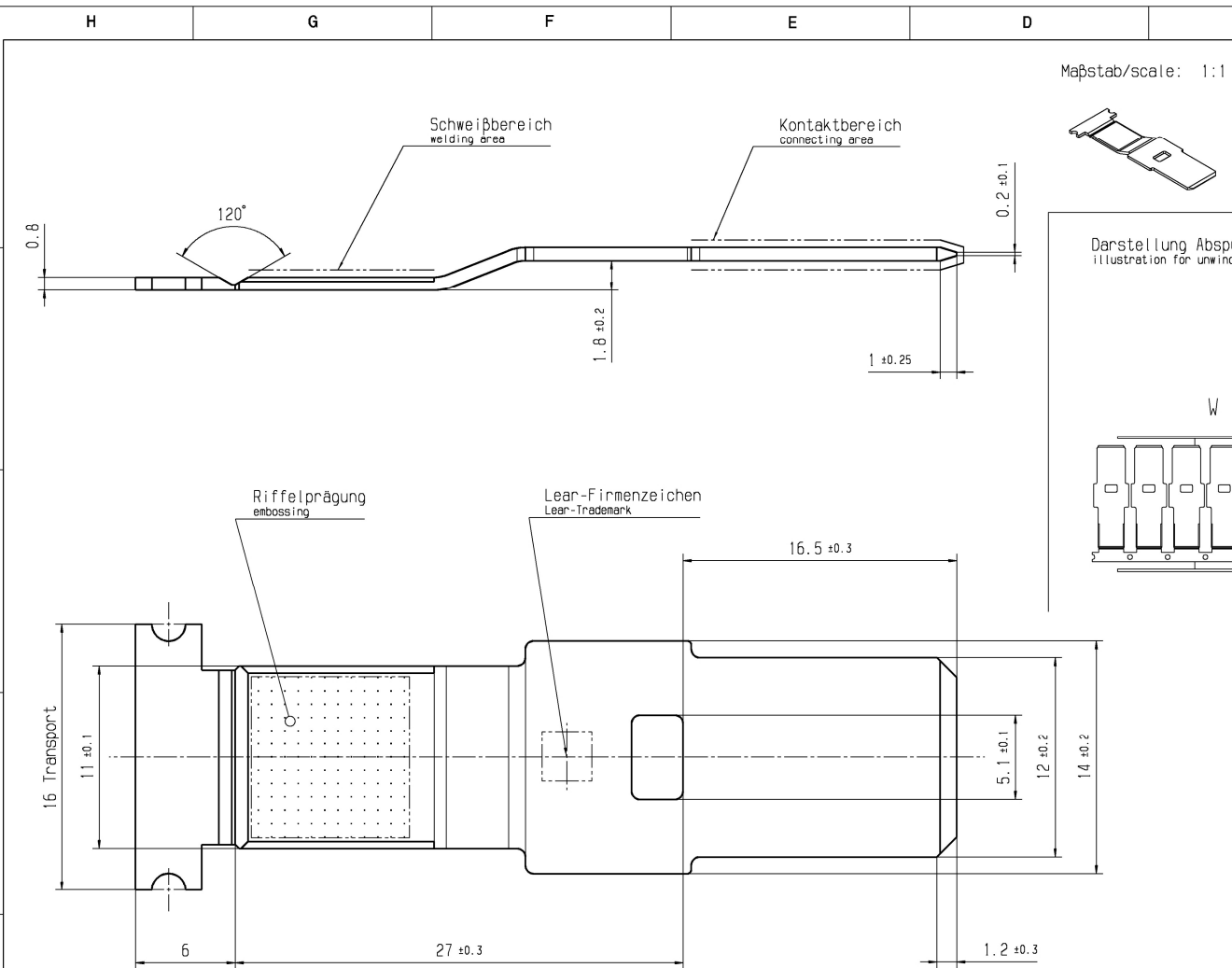
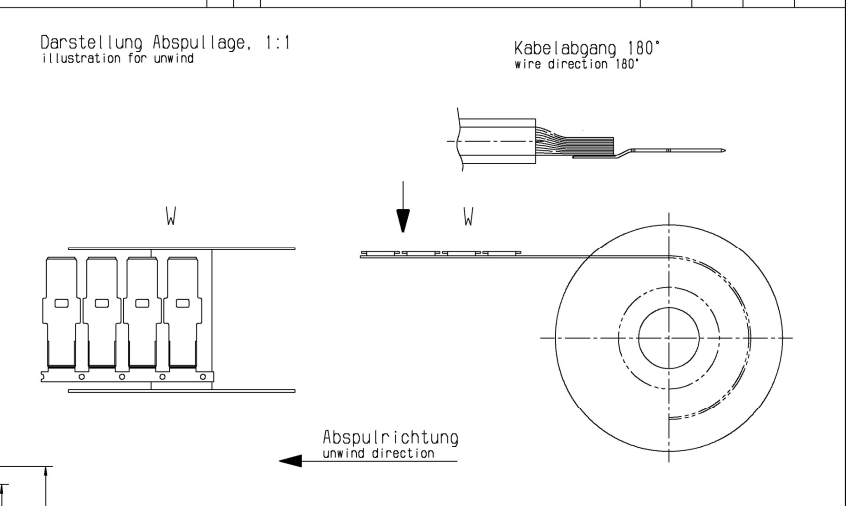
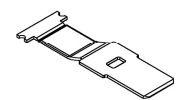


Official current version only in LEAR T&C DB.
 Official aktuelle Ausgabe nur in LEAR T&C DB.
 In gedruckter Form kein Änderungsstatus.
 In printed form no update information service.
 Catia V5 DIN A2



Maßstab/scale: 1:1



REV.	ZONE	DESCRIPTION	CS/REL. NO.	DATE	DESIGNED	CHECKED
1		first release		2014/09/19	Ce	KL
2		Lear T&C change report number 30490		2017/01/10	Weg	KL
3		Surface for 2879500005 corrected in connecting area Ag3		2022/09/07	Weg	KL
4		Surface for 2879500005 corrected in welding area Ag3-0.08		2023/03/08	Weg	KL

Version	Wire cross-section mm ²	SEM	T&C	Lear Part Number	weight (g)	Material	Surface	Remark
for 180° -application	4 - 35	a) E10711800	a) 28795 000 005				connecting area Ag3 welding area 0.03 - 0.08 Ag	ODT passiviert ODT passivated
for 180° -application		a) E03107600	a) 28795 000 004				connecting area Sn3 welding area blank/unplated	
for 180° -application		a) E03107500	a) 28795 000 003	3.51	CuCrTiSi		connecting area Ag3 welding area 0.03 - 0.08 Ag	
for 180° -application		E03107400	28795 000 002				connecting area Sn3 welding area blank/unplated	
for 180° -application		E02955300	28795 000 001				connecting area Ag3 welding area 0.03 - 0.08 Ag	

Bemerkungen / Comments

a) gereinigte Flachstecker (siehe Tabelle).
 Reinigung der Flachstecker nach Lear-WN 97000 000 003.
 cleaned terminals (see table).
 cleaning-process of the terminals acc. to Lear-WN 97000 000 003.

Verarbeitungsspezifikation Ultraschallschweißen
 nach Lear-WN 98313 300 063.
 application specification ultra-sonic-welding
 acc. to Lear-WN 98313 300 063.

ZULAESSIGE LAGERBEDINGUNGEN FUER LEAR T&C-PRODUKTE GEMAESS V/8023/06/R
 PERMISSIBLE STORAGE CONDITIONS FOR LEAR T&C-PRODUCTS IN ACCORDANCE TO...

GENERAL TOLERANCES - DIN 16901 - ISO 2768 - M	THE ENGLISH TRANSLATION IS BELIEVED TO BE ACCURATE. IN CASE OF DISCREPANCIES THE GERMAN VERSION SHALL GOVERN.	T&C Drawing Number 28795
ANGLE PROJECTION EU	MATERIAL: see table FINISH / SURFACE: see table COLOR: ---	WEIGHT CAD: see table VOLUME CAD: --- [g] [mm ³]
SCALE: 5:1	START DATE: 2014/09/18	Lear Corporation GmbH Schlosserstraße 4 42899 Remscheid Germany
DRAWN: Ce	TITLE miscellaneous / cross carline MAS 12 (11mm Schweißbreite ; 14mm Max.breite) CU-Anwendung	
DRW FILE NAME: 28795-...CG-D_00104	CAD DIRECTORY / CAD LOCATION: K-AUTOMOT/LAGER-28	MODEL FILE NAME: 28795-...P_00101
LAST UPDATE 2023/03/08	SEM DOCUMENT ID / DRAWING NUMBER D00449513 - 4	REVISION 1 1 CG
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